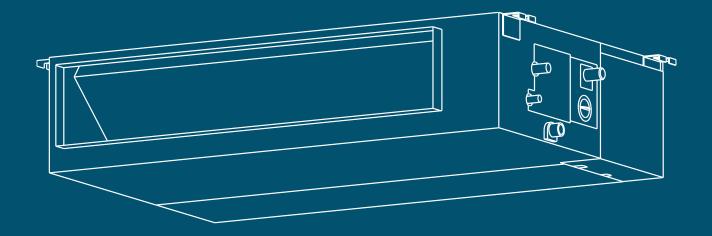
DUCTED AIR CONDITIONER

Owner's Manual

KDI Series

KDI24





Important note

This appliance must be installed in accordance with:

Manufacturer's Installation Instructions

Current AS/NZS 3000, AS/NZS 5149

Local Regulations and Municipal Building Codes including local OH&S requirements

This appliance must be installed, maintained, and removed only by an Authorised Person.

For continued safety of this appliance, it must be installed and maintained in accordance with the manufacturer's Instructions.







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Important note

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

1. Safety precautions

Read safety precautions before installation

Thank you for purchasing this air conditioner. This manual will provide you with information on how to operate, maintain, and troubleshoot your air conditioner. Following the instructions will ensure the proper function and extended lifespan of your unit.

Please pay attention to the following signs:



This symbol is a WARNING, and indicates that ignoring instructions may cause death or serious injury.



This symbol is a CAUTION, and indicates that ignoring instructions may cause moderate injury to your person, or damage to your unit or other property.

WARNING

- Ask an authorised technician to install this air conditioner. Inappropriate installation may cause water leakage, electric shock, or fire.
- The warranty will be voided if the unit is not installed by professionals.
- If abnormal situation arises (like burning smell), turn off the power supply and call an authorised technician for instructions
 to avoid electric shock, fire or injury.
- Do not let the indoor unit or the remote control get wet. It may cause electric shock or fire.
- **Do not** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- Do not use a flammable spray such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.

KEEP OUT OF REACH OF CHILDREN This product contains button / coin cell batteries. Keep new and used batteries away from children. A swallowed button or coin cell battery can cause internal chemical burns and death in as little as two hours. Dispose of unused batteries immediately. If you think batteries might have been swallowed or placed inside any part of the body, seek immediate medical attention.





'If it is suspected a button/coin battery has been swallowed or otherwise placed inside any part of the body, a person should contact the Australian Poisons Information Centre on 13 11 26 or National Poisons Centre on 0800 764 766 (New Zealand) immediately for 24/7 fast, expert advice.'



CAUTION

- Do not touch the air outlet while the swing flap is in motion. Fingers might get caught or the unit may break down.
- Do not inspect the unit by yourself. Ask an authorised technician to perform the inspection.
- To prevent product deterioration, do not use the air conditioner for preservation purposes (storage of food, plants, animals, works of art, etc.).
- Do not touch the evaporator coils inside the indoor unit. The evaporator coils are sharp and may cause injury.
- **Do not** operate the air conditioner with wet hands. It may cause electric shock.
- Do not place items that might be affected by moisture damage under the indoor unit. Condensation can occur at a relative humidity of 80%.
- Do not expose heat-producing appliances to cold air or place them under the indoor unit. This may cause incomplete combustion or deformation of the unit due to the heat.
- After long periods of usage, check the indoor unit to see if anything is damaged. If the indoor unit is damaged, it may fall and cause injury.
- If the air conditioner is used together with other heating devices, thoroughly ventilate the room to avoid oxygen deficiency.
- Do not climb onto or place objects on top of the outdoor unit.

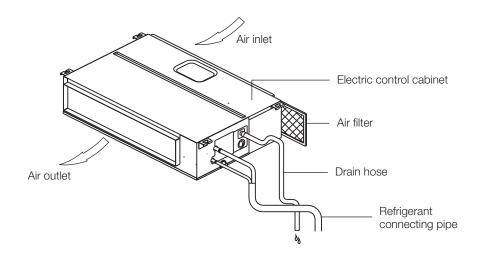


REFRIGERANT

This appliance uses R32 (difluoromethane) refrigerant, which is a flammable gas class 2.2 according to AS/NZS 5149 and must be handled by a refrigeration mechanic with appropriate Australian refrigerant handling licence.

Indoor unit parts and major functions

Unit parts



Operating conditions

Use the system under the following temperatures for safe and effective operation. If the air conditioner is used under different conditions, it may malfunction or become less efficient.

	COOL mode	HEAT mode	DRY mode
Room temperature	17°C – 32°C	0°C – 30°C	17°C – 32°C
Outdoor temperature	-15°C – 50°C	-15°C – 24°C	0°C – 50°C

Features

Default setting

When the air conditioner restarts after a power failure, it will default to the factory settings (AUTO mode, AUTO fan, 24°C). This may cause inconsistencies on the remote control and unit panel. Use your remote control to update the status.

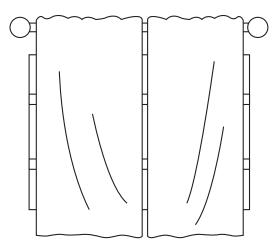
Auto-restart

In case of power failure, the system will immediately stop. When power returns, the Operation light on the indoor unit will flash. To restart the unit, press the ON/OFF button on the remote control. If the system has an auto restart function, the unit will restart using the same settings.

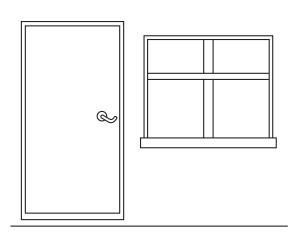


Energy saving tips

- Do not set the unit to excessive temperature levels.
- While cooling, close the curtains to avoid direct sunlight.
- Doors and windows should be kept closed to keep cool or warm air in the room.
- Set a timer and use the built-in SLEEP/ECONOMY mode if applicable.
- Clean the air filter regularly.







Doors and windows should be kept closed

3. Installation and service

Installation recor	d – installer details
Company name	
Company address	
Telephone	
Mobile	
Email	
Certificate of compliance/cert	ification number
Authorised persons license nu	umber
Installers name	
Installers signature	
Installation date	
Installation recor	rd – system details
Model number	
Serial number indoor unit	
Serial number outdoor unit	
Installation address	

Customer care programme

Service and maintenance in accordance with the Service maintenance schedule is essential in ensuring the prolonged useful life of your system, and help ensure it operates at maximum efficiency. More frequent routine maintenance may be necessary where the air conditioning system is installed in harsh environments, or in non-residential applications.



CAUTION

Service maintenance is not covered under warranty and is a chargeable service. All units must have safe and reasonable access and be installed in compliance with the installation instructions supplied with the unit. Some installations may require two service personnel to attend, in accordance with health and safety requirements.

Also note that all refrigerated air conditioning systems have air filters that require regular inspection and cleaning.



4. Care and maintenance

Safety precautions

- Contact an authorised service technician for repair or maintenance. Improper repair and maintenance may cause water leakage, electrical shock, or fire, and may void your warranty.
- Do not substitute a blown fuse with a higher or lower amperage rating fuse, as this may cause circuit a or an electrical fire.
- Make sure the drain hose is set up according to the instructions. Failure to do so could cause leakage and result in personal property damage, fire and electric shock.
- Make sure that all wires are connected properly. Failure to connect wires according to instructions can result in electrical shock or fire.

Unit maintenance

Before cleaning or maintenance

- Always turn off your air conditioning system and disconnect the power supply before cleaning or maintenance.
- Do not use chemicals or chemically treated cloths to
- Do not use benzene, paint thinner, polishing powder or other solvents to clean the unit. They can cause the plastic surface to crack or deform.
- Do not wash the unit under running water. Doing so creates an electrical hazard.

How to clean the air filter

The filter prevents dust and other particles from entering the indoor unit. Dust build-up can reduce the efficiency of the air conditioner. For optimum efficiency, clean the air filter every two weeks or more frequently if you live in a dusty area. Replace the filter with a new one if it's heavily clogged and cannot be cleaned.



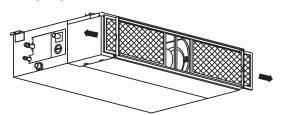
WARNING: DO NOT REMOVE OR CLEAN THE FILTER BY YOURSELF

Removing and cleaning the filter can be dangerous. Removal and maintenance must be performed by a certified technician.

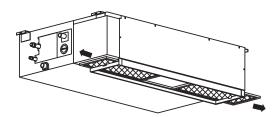
Note

In households with animals, you will have to periodically wipe down the grille to prevent animal hair blocking airflow.

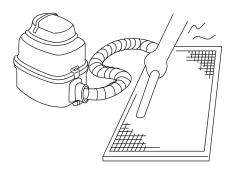
1. If the unit you purchased is a rear ventilated one, take off the filter in the directions indicated by the arrows in the following diagram.



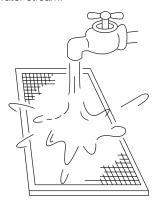
2. If the unit you purchased is a descensional ventilated model, take off the filter in the directions indicated by the arrows in the following diagram.



- 3. Remove the air filter.
- 4. Clean the air filter by vacuuming the surface or washing it in warm water with mild detergent.
 - a. If using a vacuum cleaner, the inlet side should face the vacuum.



b. If using water, the inlet side should face down and away from the water stream.



- 5. Rinse the filter with clean water and allow it to air-dry. Do not let the filter dry in direct sunlight.
- 6. Reinstall the filter.

Repairing refrigerant leaks



WARNING

- If the refrigerant leaks, turn off the air conditioner and any combustible heating devices, ventilate the room and call your dealer immediately. Refrigerant is both toxic and flammable. Do not use the air conditioner until the leak is repaired.
- When the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration from exceeding the safety limit in the event of refrigerant leakage. Concentrated refrigerant causes a severe health and safety threat.

Preparation for periods of non-use

Maintenance after extended non-use

- 1. Remove any obstacles blocking the vents of both the indoor and outdoor units.
- 2. Turn on the main power switch at least 12 hours prior to operating the unit.

Storing the unit while not in use

- 1. Run the appliance on FAN mode for 12 hours in a warm room to dry it and prevent mould.
- 2. Turn off the appliance.
- 3. Clean air filter according to the instructions in the previous section. Reinstall the clean, dry filter before storing.



5. Troubleshooting



CAUTION

If one of the following conditions occurs, switch off the power supply immediately and contact a HVAC professional for further assistance.

- The operation light continues to flash rapidly after the unit has been restarted.
- The remote control buttons **do not** work.
- The unit continually trips fuses or circuit breakers.
- A foreign object or water enters the air conditioner.
- Other abnormal situations.

Common problems

The following symptoms are not a malfunction and in most situations will not require repairs.

Issue	Possible causes	
	The unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.	
Unit does not turn on when pressing ON/OFF button	Cooling and Heating Models: If the Operation light and PRE- DEF (Pre-heating/Defrost) indicators are lit up, the outdoor temperature is too cold and the unit's defrost cycle is activated in order to defrost the unit.	
	In Cooling-only Models: If the "Fan Only" indicator is lit up, the outdoor temperature is too cold and the unit's anti-freeze protection is activated in order to defrost the unit.	
The unit changes from COOL mode to FAN mode	The unit changes its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating again.	
The unit changes not Cool mode to FAN mode	The set temperature has been reached, at which point the unit turns off the compressor. The unit will resume operating when the temperature fluctuates again.	
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.	
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.	
The indoor unit makes noises	A squeaking sound is heard when the system is OFF or in COOL mode. The noise is also heard when the drain pump is in operation.	
THE INCOOL WHIL HIGHES HOISES	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.	

Issue	Possible causes		
oth the indoor unit and outdoor unit make noises	A low hissing sound may occur during operation. This is normal and is caused by refrigerant gas flowing through both the indoor and outdoor units.		
	A low hissing sound may be heard when the system starts, has just stopped running or is defrosting. This noise is normal and is caused by the refrigerant gas stopping or changing direction.		
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.		
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.		
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.		
	The filters have become moldy and should be cleaned.		
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.		

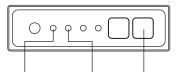


Troubleshooting tips

When troubles occur, please check the following points before contacting a repair company.

Po		
	Power failure	Wait for the power to be restored
The unit is not	he power switch is off	Turn on the power
working Tr	he fuse is burned out	Call service agent
Ti	he unit's 3-minute protection has been activated.	Wait three minutes after restarting the unit
	emperature setting may be higher than the mbient room temperature	Lower the temperature setting
	he heat exchanger on the indoor or outdoor unit s dirty	Clean the affected heat exchanger
The Poor cooling	he air filter is dirty	Remove the filter and clean it according to instructions
O O	he air inlet or outlet of either unit is blocked	Call service agent
D	oors and windows are open	Make sure that all doors and windows are closed while operating the unit
E	excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
Lo	ow refrigerant due to leak	Call service agent
The unit starts and th	here's too much or too little refrigerant in ne system	Call service agent
stops frequently Th	he compressor is broken	Replace the compressor
TI	he outdoor temperature is lower than 7°C	Call service agent
Poor heating performance C	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use
Lo	ow refrigerant due to leak	Call service agent

Error codes



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Number	Cause	The number of flashes per second	Timer indicator	Error code
1	Indoor EEPROM (Electrically Erasable Programmable Read-Only Memory) error	1	Off	EH00
2	Indoor and outdoor unit communication malfunction	2	Off	EL01
3	Indoor fan speed malfunction	4	Off	EH03
4	Indoor room temperature sensor error	6	Off	EH60
5	Evaporator coil temperature sensor error	6	Off	EH61
6	Refrigerant leak malfunction	8	Off	EL0C
7	Water level alarm malfunction	13	Off	EH0E
8	Dual indoor unit (twins model only) communication malfunction	9	Off	EH12
9	Outdoor unit malfunction	14	Off	EC0d
10	Communication error between indoor main board chips	9	Off	EH0b
11	Outdoor ambient temperature sensor error	5	Off	EC53
12	Outdoor condenser pipe sensor error	5	Off	EC52
13	Compressor discharge temperature sensor error	5	Off	EC54
14	Outdoor IPM Module temperature sensor error	5	Off	EC55
15	Communication error between master and slave unit (twins system)	11	Off	EL11
16	Outdoor EEPROM (Electrically Erasable Programmable Read-Only Memory) error	5	On	EC51
17	Outdoor fan speed (DC fan motor only) malfunction	12	Off	EC07
18	Inverter module IPM protection	7	Flash	PC00
19	High/Low voltage protection	2	Flash	PC01
20	Compressor top overheating protection	3	Flash	PC02
21	Outdoor high/low pressure protection	4	Flash	PC03
22	Compressor drive error	5	Flash	PC04
23	Compressor low pressure protection	7	Flash	PC03
24	Outdoor IGBT sensor error	8	Flash	PC07



6. Disposal guidelines

This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law may require special collection and treatment. Do not dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- Sell the appliance to certified scrap metal dealers.

NOTE: Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.

