Engineering progress
Enhancing lives

Sewer Technology - Safety for Generations

Product Book: Maintenance Holes, Chambers, Shafts

REHAU

www.rehau.com.au
Valid from November 2020
Subject to technical modifications

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AWASHAFT
Polypropylene Sewer Maintenance Technology

100% Leak-proof

Load decoupled rubber rings are specifically designed to provide a watertight joint through out the life span of the product

100% Safe to transport

Transport can be carried out on a flatbed truck, trailer or a ute

100 year service life

Durable asset for the city

10 year warranty

Refer to AWASHAFT Warranty Certificate for details

95% lighter than concrete chambers

The low weight makes it possible to be handled by just one person and is therefore a benefit in confined spaces

25% lower installation costs

As no heavy site equipment is required and installation times are faster

Fast.
Light weight.
Indestructible.

REHAU PP sewer system

Proven resistance to root intrusion

10 years Practical root intrusion test
evaluated by the MFPA Weimar

A practical test conducted for 10 years shows:
The tested section of the AWASHAFT and AWADUCT PP sewer system has proven to be resistant against root infiltration.

For this purpose, AWASHAFT and AWADUCT PP sewer were tested in line with traditional sewer gravity systems. A 10 Year, long-term endurance test was conducted consistent with approved installation methods and then evaluated by the Material Research and Testing Institute (MFPA) in Weimar, Germany.

As a result, the REHAU sewer system solution – AWASHAFT PP and AWADUCT PP – were confirmed to be resistant against root intrusion.

Camera inspection at the end of the test:

AWASHAFT PP

Makes the difference

100 % **permanently** **leak-proof**

... by utilising elastomeric seals designed specifically to remain resistant to leaks and root intrusion

... Structurally sound

100 **years**

... service life, by utilising superior material and superior design

pH resistant

... excellent chemical resistance and corrosion resistance due to 100% polypropylene raw material

Environmental and energy saving advantages of AWASHAFT: (compared to traditional concrete solutions)

27,000 mJ* ≙ 2 years

12,500 kg CO_2* ≙ -22 % CO_2 emissions

(Corresponds to 54,000 km with a passenger car)

Recycling Raw Material 100 % 100 Years Service Lifetime Product ≙ 100 % recyclable

* Just, Stefan (2008): Life Cycle Assessment – Drawing up and comparison of two product life cycle assessments of waste water pipe systems made of earthenware and polypropylene as well as sewer chambers made of concrete and polypropylene

* 10 sewer chambers DN 1000, guttering DN 200, 180°, construction height 2.5 m

Field of application		**Gravity sewer systems**
		Maintenance Hole
	Description	**AWASHAFT PP 1000**
Figure		
General properties	Nominal diameter [DN]	DN 1000
	Man-entry	yes
	Material	PP free of fillers. free of foaming additives and recycled materials
	Max.Depth as per WSA 137 (check with the respective water authority for Max. allowable depth)	6 m
	Maximum traffic load	Class D
	Buoyancy safety. maximum groundwater level above pipe bottom	5 m
	Pipe connections	Rubber ring
	Tightness of the attached parts (pipe connection)	0.8 bar (2.4 bar)
	Minimum installation depth (Depending on the type of cover)	1.19 m
	Relevant standards fulfilled	WSA 137, WSA 02, DIN EN 13598-2, DIN EN 476
	Other test results/expert reports	Certified Product Approval/Mark; WATER SERVICES ASSOCIATION OF AUSTRALIA; TÜV LGA Statisch geprüft; TÜV LGA Statisch geprüft; IKT Geprüft.
Material properties	Chemical resistance	pH 1 – 13 (Check with REHAU for chemical resistance in special applications)
	Temperature resistance	–20 °C to short-term 90 °C
	Recyclable	yes
Advantages/ Customer benefits		Ideal for safe personnel entry with integrated ladder

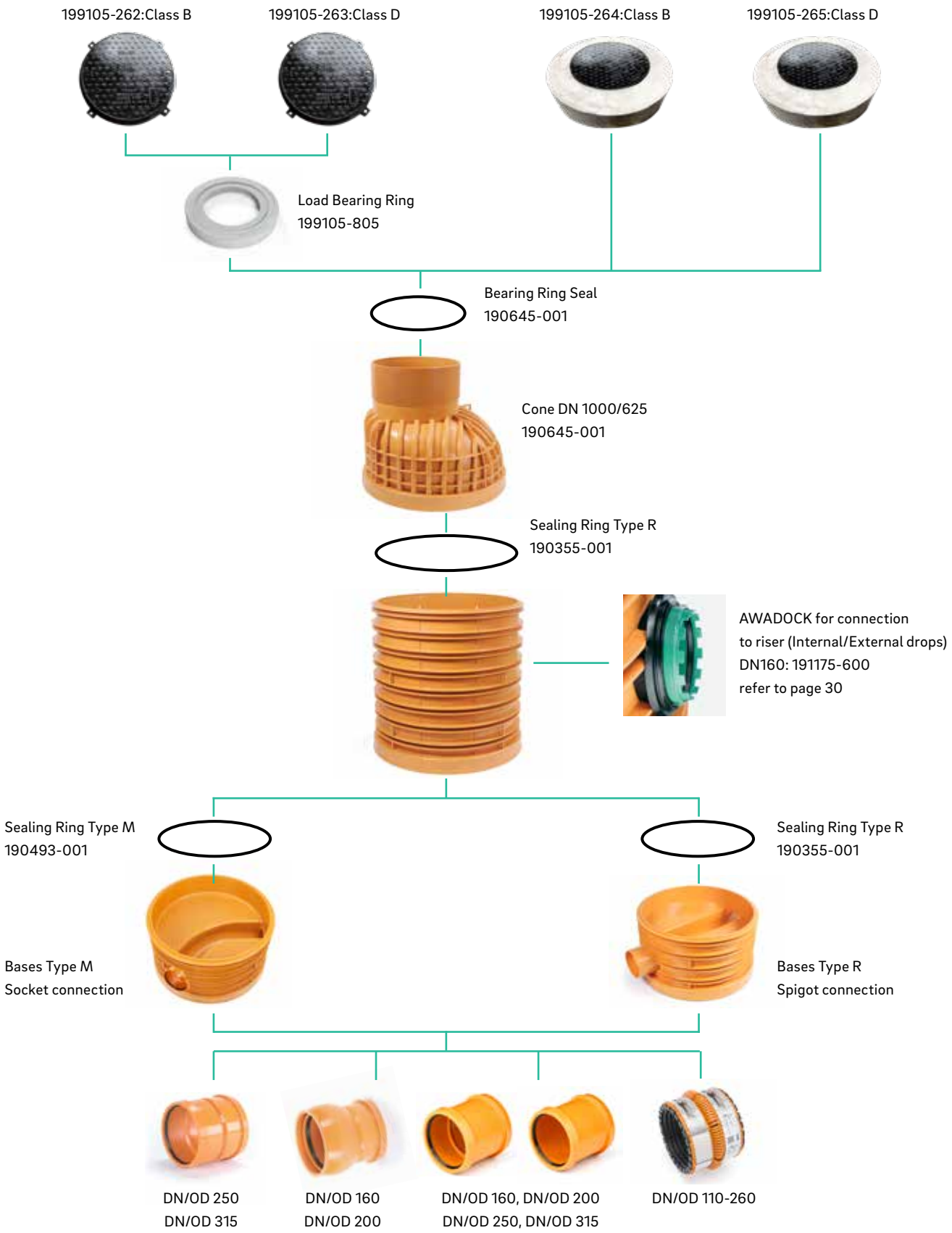
	Maintenance Hole/Chamber	Maintenance Chamber	Maintenance Shaft
	AWASHAFT PP 800	**AWASHAFT PP 600**	**AWASHAFT PP 400/315**
Figure			
General properties	DN 800	DN 600	DN 400/TMS
	yes/no	no	no
	PP free of fillers. free of foaming additives and recycled materials	PP free of fillers. free of foaming additives and recycled materials	PP-HM (High Modulus)
	6 m	6 m	6 m
	Class D	Class D	Class D
	5 m	5 m	3 m
	Rubber ring joint	Rubber ring joint	Rubber ring joint
	1 bar (2.4 bar)	0.5 bar (2.4 bar)	0.5 bar (0.5 bar)
	1.04 m	0.65 m	
	WSA 137, WSA 02, EN 13598-2, EN 476	WSA 137, WSA 02, EN 13598-2, EN 476	WSA 137, WSA 02, EN 13598-2, EN 476
Material properties	pH 1 – 13	pH 1 – 13	pH 1 – 13
	–20 °C up to short-term 90 °C	–20 °C up to short-term 90 °C	
	yes	yes	yes
Advantages/ Customer benefits	Ideal for occasional access	Cost effective option where personnel entry is not required.	WM certified which makes it Ideal as a building Inspection/Maintenance Shaft

AWASHAFT PP 1000

Maintenance Hole

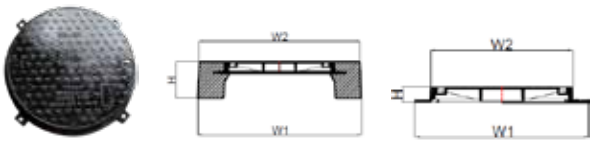
PRODUCT RANGE

AWASHAFT PP 1000



AWADUCT RANGE OF FITTINGS
(Optional)
refer to page 25

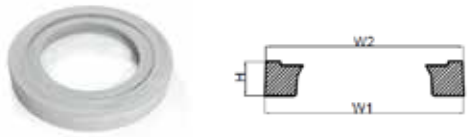
AWASHAFT Access covers



Material: Dutile Iron/Concrete
Colour: black/grey

Mat. no.	Description	Clear opening Dia	Load class	Effective height	H	W1	W2	Weight
		[mm]		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-262	Cover & Frame	600	B	70	72	745	660	50
199105-263	Cover & Frame	600	D	70	72	745	660	55
199105-264	Concrete encased Cover & Frame	600	B	150	192	1026	1015	275
199105-265	Concrete encased Cover & Frame	600	D	150	192	1026	1015	280

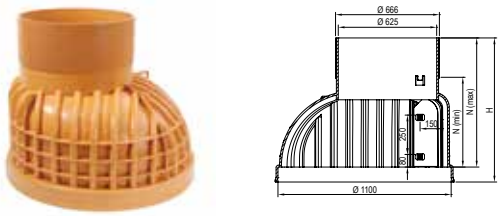
AWASHAFT Load bearing ring



Material: Concrete
Colour: grey

Mat. no.	Description	Effective height	H	W1	W2	Weight
		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-805	Concrete load bearing ring	110	175	1015	1000	165
190645-001	Seal cone concrete bearing ring (rubber)					

AWASHAFT PP DN 1000 – Cone DN 1000/625

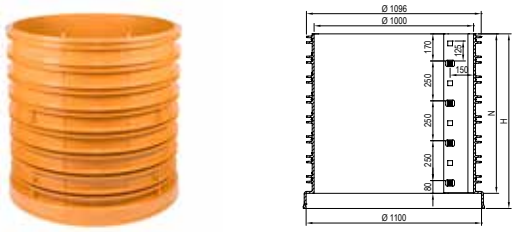


incl. vertical ladder
without cone seal DN 625
Shortening dimension: max. 250mm

Material RAU-PP 2300
Colour: orange

Mat. no.	Description	N max	N min	Height H	Weight
		[mm]	[mm]	[mm]	[kg/pc]
190400-100	with vertical ladder	820	570	915	45
190355-001	Element seal DN 1000 Type R (1 per cone)				

AWASHAFT PP DN 1000 – Riser Rings DN 1000



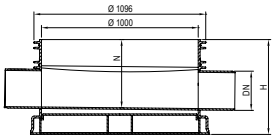
without element seal DN 1000
Side inlet possible refer to AWADOCK

Material RAU-PP 2300
Colour: orange

Mat. no.	Description	Effective length N	Height H	Weight
		[mm]	[mm]	[kg/pc]
190490-100	incl. vertical ladder	250	345	22
190500-100	incl. vertical ladder	500	595	36
190436-001	incl. vertical ladder	750	845	48
190900-100	incl. vertical ladder	1000	1095	65
190355-001	Element seal DN 1000 Type R (1 per riser ring)			

Standard bases

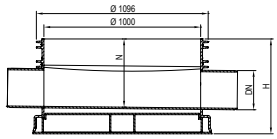
Element seal DN1000 Type R Sold Seperately
Slope 0%
Material: RAU-PP 2300 Colour: orange



Channel shape	Configuration	Seal type	Intet/outlet		Connection	Mat no.	Effective Height	Height	Weight/ pc
			DN/ID	DN/OD					
	180°	Type R	150	160	Spigot	191930-160	435	605	62
			225	250	Spigot	190319-250	435	605	74
			300	315	Spigot	190459-315	435	605	72
15°	165° & 195°	Type R	175*	200	Spigot	190827-200	435	605	70
			300	315	Spigot	190987-001	435	605	75
30°	150° & 210°	Type R	175*	200	Spigot	190828-200	435	605	69
			300	315	Spigot	190988-001	435	605	75
45°	135° & 225°	Type R	175*	200	Spigot	190829-200	435	605	70
	Element Seal DN1000 Type R					190355-001	To be used with Risers and Type R Bases		
*	DN/OD 200-160 reducer					247791-002	Reduce DN/OD 200 to DN/OD 160 outlet		
	DN/OD 250-200 reducer					247801-002	Reduce DN/OD 250 to DN/OD 200 outlet		
	DN/OD 315-250 reducer					247811-001	Reduce DN/OD 315 to DN/OD 250 outlet		
	AWADUCT PP Double Socket DN160					104294-001	Connect Spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN200					104297-050	Connect spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN250					104296-001	Connect spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN315					104297-001	Connect spigot end to pipe or reducer		

Standard bases

Element seal DN1000 Type M seal Sold Seperately
Slope 0%
Material: RAU-PP 2300
Colour: orange



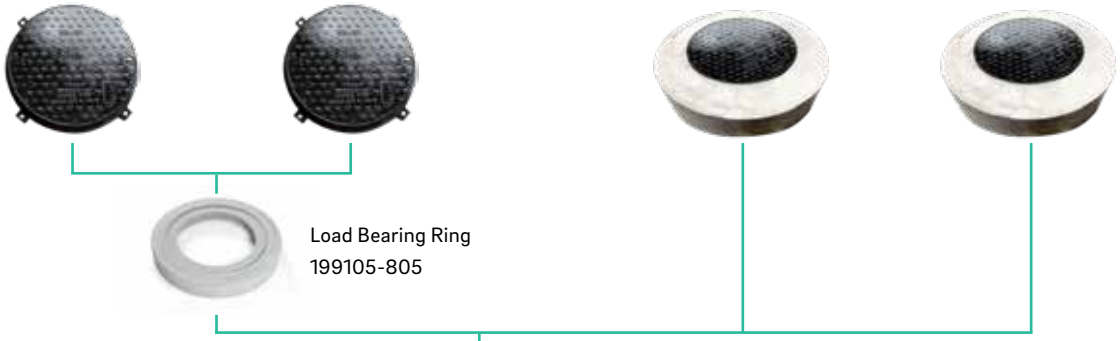
Channel shape	Configuration	Seal type	Intet/outlet		Connection	Mat no.	Effective Height	Height	Weight/ pc
			DN/ID	DN/OD					
60°	120° & 240°	Type M	175	200	Socket	190973-001	435	605	80
	90° & 270°	Type M	175*	200	Socket	190496-001	435	605	79
			225	250	Socket	190498-001	435	605	80
			300	315	Socket	190499-001	435	605	80
	RML 45°	Type M	175*	200	Socket	190972-001	435	605	80
	RML 90°	Type M	175*	200	Socket	191003-001	435	605	88
			225	250	Socket	190458-001	435	605	89
			300	315	Socket	190463-001	435	605	90
	ML 90°	Type M	175*	200	Socket	190833-001	435	605	88
			225	250	Socket	190838-001	435	605	89
			300	315	Socket	190843-001	435	605	90
	RM 270°	Type M	175*	200	Socket	190832-001	435	605	88
			225	250	Socket	190837-001	435	605	89
			300	315	Socket	190842-001	435	605	90
	RL 90°/270°	Type M	175*	200	Socket	190836-001	435	605	88
			225	250	Socket	190839-001	435	605	89
			300	315	Socket	190846-001	435	605	90
	Element Seal DN1000 Type M					190493-001	To be used with type M bases		
	DN/ID 200-160 reducer					247791-002	Reduce DN/ID 200 to DN/ID 160 outlet		
	DN/OD 250-200 reducer					247801-002	Reduce DN/OD 250 to DN/OD 200 outlet		
	DN/ID 310-250 reducer					247811-001	Reduce DN/ID 315 to DN/ID 250 outlet		
	AWADUCT PP Double Socket DN160					104294-001	Connect Spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN200					104297-050	Connect spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN250					104296-001	Connect spigot end to pipe or reducer		
	AWADUCT PP Double Socket DN315					104297-001	Connect spigot end to pipe or reducer		

AWASHAFT PP 800

Maintenance Hole/Chamber

PRODUCT RANGE

AWASHAFT PP 800



Load Bearing Ring
199105-805

Bearing Ring Seal
190645-001

Cone DN 1000/625
190645-001

Sealing Ring Type R
190355-001

AWADOCK for connection
to riser (Internal/External drops)
DN160: 191175-600
refer to page 30

Sealing Ring
190859-001

Bases
Spigot connection

DN/OD 250
DN/OD 315

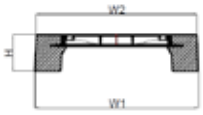
DN/OD 160
DN/OD 200

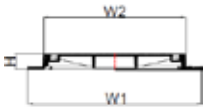
DN/OD 160, DN/OD 200
DN/OD 250, DN/OD 315

DN/OD 110-260

AWADUCT RANGE OF FITTINGS
(Optional)
refer to page 25

AWASHAFT Access covers

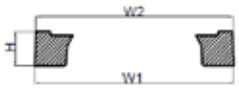




Material: Dutile Iron/Concrete
Colour: black/grey

Mat. no.	Description	Clear opening Dia	Load class	Effective height	H	W1	W2	Weight
		[mm]		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-262	Cover & Frame	600	B	70	72	745	660	50
199105-263	Cover & Frame	600	D	70	72	745	660	55
199105-264	Concrete encased Cover & Frame	600	B	150	192	1026	1015	275
199105-265	Concrete encased Cover & Frame	600	D	150	192	1026	1015	280

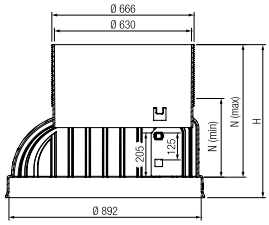
AWASHAFT Load bearing ring



Material: Concrete
Colour: grey

Mat. no.	Description	Effective height	H	W1	W2	Weight
		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-805	Concrete load bearing ring	110	175	1015	1000	165
190645-001	Seal cone concrete bearing ring (rubber)					

AWASHAFT PP DN 800 – Cone DN 800/625

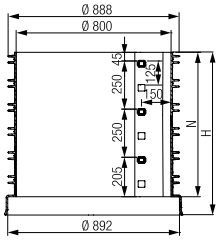


incl. vertical ladder
without cone seal DN 625
Shortening dimension: max. 250mm

Material RAU-PP 2300
Colour: Orange

Mat. no.	Description	N max	N min	Height H	Weight
		[mm]	[mm]	[mm]	[kg/pc]
190766-100	with vertical ladder	615	365	710	20
190859-001	Element seal DN 800 (1 per riser ring)				

AWASHAFT PP 800 – Riser Rings DN 800

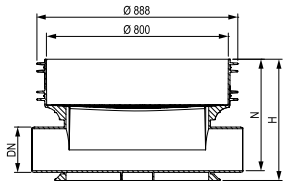


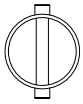
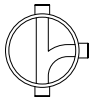
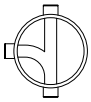
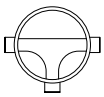
without element seal DN 800
Material RAU-PP 2300
Colour: Orange

Mat. no.	Description	Effective length N	Height H	Weight
		[mm]	[mm]	[kg/pc]
191475-100	incl. vertical ladder	125	345	22
191465-100	incl. vertical ladder	250	595	36
191445-100	incl. vertical ladder	500	845	48
191425-100	incl. vertical ladder	750	1095	65
190859-001	Element seal DN 1000 Type R (1 per riser ring)			

Standard Bases

without element seal DN 800
Inlet and outlet as spigot end,
ball joint/articulated sockets optional,
slope 0%
Material: RAU-PP 2300
Colour: Orange



Channel shape	Configuration			Mat no.	Effective Height N	Height H	Weight
		DN/ID	DN/OD		[mm]	[mm]	
	180°	150	160	192005-160	455	535	23
		225	250	192045-250 *	535	600	27
		300	315	192075-315*	590	665	32
	RML 90°	150	160	192015-160	455	535	23
		225	250	192065-250 *	535	600	27
		300	315	192085-315*	590	665	32
	RML 270°	150	160	192006-001	455	535	23
		225	250	192017-001*	535	600	27
		300	315	192024-001*	590	665	32
	ML 90°	150	160	192007-001	455	535	23
		225	250	192018-001*	535	600	27
		300	315	192026-001*	590	665	32
	RL 90°/270°	150	160	192008-001	455	535	23
		225	250	192019-001*	535	600	27
		300	315	192027-001*	590	665	32
	90°	150	160	192028-001	455	535	23
		225	250	192033-001*	535	600	27
		300	315	192034-001*	590	665	32
	270°	150	160	192036-001	455	535	23
		225	250	192038-001*	535	600	27
		300	315	192039-001*	590	665	32
	Element seal DN 800 (1 per base)			190859-001			

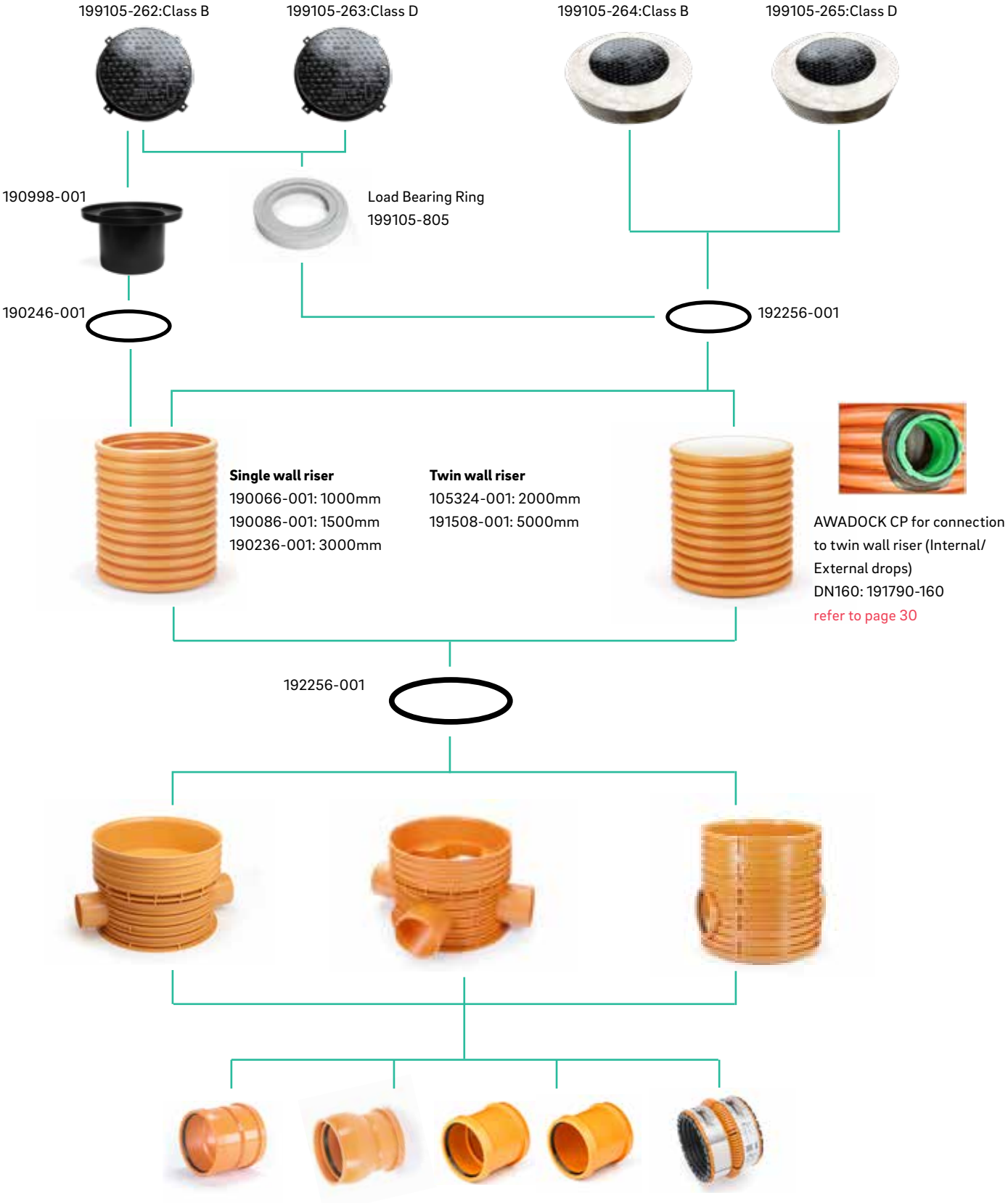
* Subject to availability. Please contact your REECE store for stock availability.

AWASHAFT PP 600

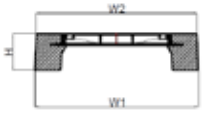
Maintenance Chamber

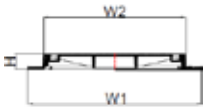
PRODUCT RANGE

AWASHAFT PP 600



AWASHAFT Access covers

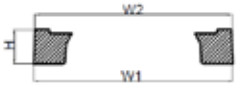




Material: Dutile Iron/Concrete
Colour: black/grey

Mat. no.	Description	Clear opening Dia	Load class	Effective height	H	W1	W2	Weight
		[mm]		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-262	Cover & Frame	600	B	70	72	745	660	50
199105-263	Cover & Frame	600	D	70	72	745	660	55
199105-264	Concrete encased Cover & Frame	600	B	150	192	1026	1015	275
199105-265	Concrete encased Cover & Frame	600	D	150	192	1026	1015	280

AWASHAFT Load bearing ring

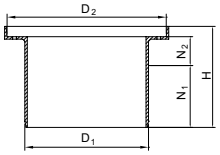


Material: Concrete
Colour: grey

Mat. no.	Description	Effective height	H	W1	W2	Weight
		[mm]	[mm]	[mm]	[mm]	[kg/pc]
199105-805	Concrete load bearing ring	110	175	1015	1000	165
190645-001	Seal cone concrete bearing ring (rubber)					

AWASHAFT PP DN 600 - Telescopic adapter

height adjustable from 0 - 30 cm
without telescopic adapter seal DN600

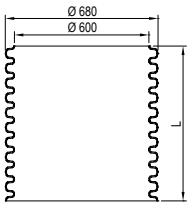


Material: RAU-PP 2300
Colour: Black

Mat. no.	Effective Height N	Effective Height N	Height	D1	D2
	[mm]	[mm]	[mm]	[mm]	[mm]
190997-001	300	140	490	590	770
190246-001	Seal for telescopic adapter				

AWASHAFT PP DN 600 - Riser Ring DN600

without element seal DN 600



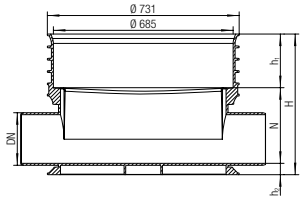
Material: RAU-PP 2300
Colour: Orange

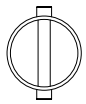
Mat. no.	Length L	Type
	[mm]	[mm]
190066-001	1000	Single wall
190086-001	1500	Single wall
190236-001	3000	Single wall
105324-001	2000	Twin wall
191508-001	5000	Twin wall
190228-001	DN 600 coupler	
192256-001	Element seal DN 600 (one per ring)	

AWASHAFT PP 600 - Chamber bases

without element seal DN 600
Inlet and outlet as spigot end,
slope 0%

Material: RAU-PP 2300
Colour: Orange

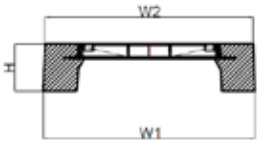


Channel shape	Configuration	Inlet/outlet		Connection	Mat no.	Effective Height N	Height H
		DN/ID	DN/OD			[mm]	[mm]
	180°	150	160	Spigot	192095-160	250	536
		225	250	Spigot	192135-250	330	600
		300	315	Spigot	192155-315	385	664
	RML 90°	150	160	Spigot	192105-160	250	536
		225	250	Spigot	192145-250	330	600
		300	315	Spigot	192165-315	385	664
	RML 270°	150	160	Socket	191329-001	250	536
		225	250	Spigot	192046-001	330	600
		300	315	Spigot	192047-001	385	664
	ML 90°	150	160	Socket	191337-001	250	536
		225	250	Spigot	192053-001	330	600
		300	315	Spigot	192054-001	385	664
	RL 90°/270°	150	160	Spigot	192056-001	250	536
		225	250	Spigot	192058-001	330	600
		300	315	Spigot	192059-001	385	664
	AG 90°	150	160	Socket	191327-001	250	536
		225	250	Spigot	192066-001	330	600
		300	315	Spigot	192067-001	385	664
	AG 270°	150	160	Socket	191327-001	250	536
		225	250	Spigot	192073-001	330	600
		300	315	Spigot	192074-001	385	664
	AG 30°	150	160	Socket	191309-001	260	556
	AG 45°	150	160	Socket	191317-001	260	556
	AG 60°	150	160	Socket	191324-001	260	556
	Element Seal DN 600 (1 per base)				192256-001		

AWASHAFT PP 400/315/250

Maintenance Shaft

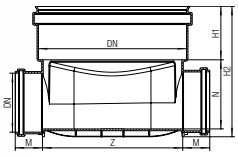
AWASHAFT Access covers



Mat. no.	Description	Clear opening Dia	Load class	H	W1	W2	Weight
		[mm]		[mm]	[mm]	[mm]	[kg/pc]
199105-262	Cover & Frame	600	B	72	745	660	50
199105-263	Cover & Frame	600	D	72	745	660	55

AWASHAFT PP 400 Maintenance shaft

Material: PP-HM (Modulus)
Colour: Orange



	Mat. no.	Configuration	Riser	Inlet/outlet		N	H2	Weight
			DN/OD	DN/ID	DN/OD	[mm]	[mm]	[kg/pc]
	175165-100	Straight	400	150	160	189	356	3
	175167-100	RML 45°	400	150	160	189	356	3.5

AWASHAFT Terminal maintenance shaft

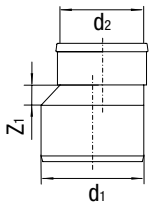
Material: RAU-PP
Colour: Orange

Mat. no.	Riser	Inlet/outlet		Effective height	Total height	Weight
	DN/OD	DN/ID	DN/OD	[mm]	[mm]	[kg/pc]
106717-001	250	150	160	410	525	8

AWADUCT PP Reducing Riser

for AWSHAFT DN400 Maintenance Shaft
To reduce riser size to DN/ID 300 and 225

Colour: Orange



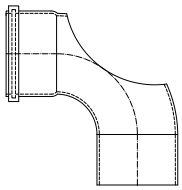
Mat. no.	Inlet/outlet		Effective height (Z_1)	Weight
	DN/ID	DN/OD	[mm]	[kg/pc]
247811-002	300/225	315/250	10	3
171906-100	375/300	400/315	63	4.9

AWADUCT, AWADOCK

Fittings and accessories

Inspection elbow

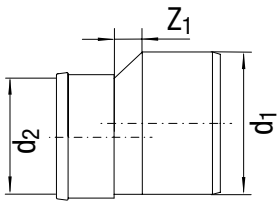
with EPDM sealing ring
Type: KGB
Rubber ring joint to AWADOCK PP and solvent cement joint to PVC internal drop pipe
Colour: Orange



Mat. no.	Article	DN/ID	DN/OD	Weight
				[kg/pc]
171759-211	Inspection elbow	150	160	1,0
171769-211	Inspection elbow	175	200	1,7

AWADUCT PP Reducer

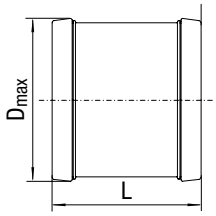
with EPDM sealing ring
Type: KGR
Material: RAU-PP 2300
Colour: Orange



Mat. no.	Inlet/outlet		Z_1	Weight
	DN/ID	DN/OD	[mm]	[kg/pc]
247521-001	150/100	160/110	34	0,5
247791-002	175/150	200/160	40	0,9
247801-002	225/175	250/200	50	1,7
247811-002	300/225	315/250	10	3,0

AWADUCT PP Sleeve coupler / Slip coupling

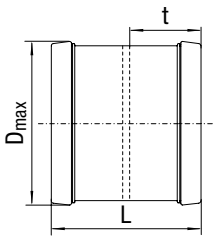
with EPDM sealing ring
Type: KGU
Material: RAU-PP 2300
Colour: Orange



Mat. no.	Inlet/outlet		L	Dmax
	DN/ID	DN/OD	[mm]	[kg/pc]
104305-001	150	160	157	187
104306-001	175	200	184	232
104307-001	225	250	225	293
104308-001	300	315	260	363

AWADUCT PP Double socket coupler

with EPDM sealing ring
Type: KGMM
Material: RAU-PP 2300
Colour: Orange

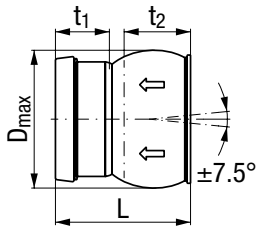


Mat. no.	Inlet/outlet		L	Dmax	t
	DN/ID	DN/OD		[mm]	[mm]
104294-001	150	160	157	187	77
104295-001	175	200	184	232	90
104296-001	225	250	225	293	110
104297-001	300	315	260	363	127

AWADUCT Ball joint

angle adjustment by ± 7,5° all directions
with EPDM sealing ring

Material: RAU-PP 2300
Colour: Orange

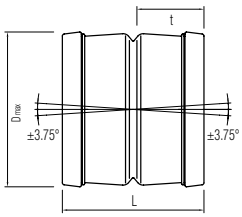


Mat. no.	Connection	Inlet/outlet		L	Dmax	t	t2
		DN/ID	DN/OD	[mm]	[mm]	[nmm]	[mm]
176045-001	Socket/Socket	150	160	202	210	82	101
176055-001	Socket/Spigot	150	160	207	210	-	101
172555-001	Socket/Socket	175	200	226	253	78	112
172565-001	Socket/Spigot	175	200	243	53	-	112

AWADUCT PP Double socket vario

flexible double socket
angle adjustment by ± 7,5° all directions
with EPDM sealing ring

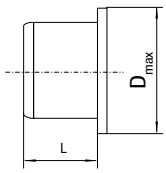
Material: RAU-PP 2300
Colour: Orange



Mat. no.	Inlet/outlet		L	Dmax	t
	DN/ID	DN/OD	[mm]	[mm]	[nmm]
176075-001	225	250	260	296	120
176085-001	300	315	298	365	136

AWADUCT Socket plug

Material: RAU-PP 2300
Colour: Orange



Mat. no.	Inlet/outlet		L	Dmax
	DN/ID	DN/OD	[mm]	[mm]
100918-002	150	160	63	174
100919-002	175	200	74	215
174260-004	225	250	89	262
174270-005	300	315	89	330

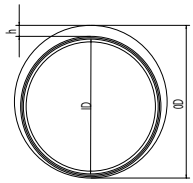
AWADUCT PP Flex-connect

Universal connection for sewer pipes for a range of different materials
Material: RAU-PP, EPDM, stainless steel 316, Q-TE-C
Colour: Orange, black, silver

Mat. no.	Type	Clamping range	Insertion depth
		[mm]	[mm]
102418-002	110	110-145	85
105420-002	125	123-162	85
102419-002	160	160-200	85
102423-002	200	200-260	105

Off-centre compensating ring (EAR)

for reducing a possible step
Material: EPDM/Q-TE-C



Mat. no.	Type	ID	OD	h
		[mm]	[mm]	[mm]
404826-001	EAR 200	200	222	16-18

AWADOCK

Connection of sewer pipes made of PVC and PP
to REHAU AWASHAFT PP DN 1000/DN 800

Material: SBR/PP
Colour: Black, green

Mat. no.	Length of spigot end	DN/ID	DN/OD	Bore diameter
	[mm]			[mm]
191175-200	60	150	160	200
191355-200	50	175	200	250

AWADOCK KG-CP DN 160 type B

Connection of sewer pipes made of PVC and PP
to REHAU AWASHAFT PP DN 600 twin- wall riser

Material: SBR/PP
Colour: black/green

Mat. no.	DN/ID	DN/OD	Bore diameter
			[mm]
191790-160	150	160	200

Installation wrench for AWADOCK

Material: Stainless steel / plastic
Colour: Silver

Mat. no.	Description
176111-600	AWADOCK Installation wrench

AWADOCK hole saw

For drilling polymer pipes and chambers
incl. hole saw retainer, drill chuck, centering drill with ejector

Mat. no.	Description	Bore diameter
190028-001	Hole saw	200
190457-001	Hole saw	250

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