



MAKING THE PERFECT DUOPEX CRIMP

1. By squeezing the back of the jaw, the jaws will open. If you look at the machined profile on the inside of the jaws you will note a slot on each side of the profile.



2. With the jaws open, place the fitting inside the jaws so that the raised section of the plastic sight ring fits into the slot in the jaws.



3. Release the jaws so they fit snugly over the fitting, ensuring that the raised section of the plastic sight ring is still located in the slots in the jaw.



4. Press the switch mechanism until the joint is completed and the piston has retracted back into the body of the tool.

Ensure that the tool jaws are fully closed and touch each other prior to tool retraction.



5. Press the back end of the jaws and remove the completed joint.



6. Visually inspect the crimped ring has been adequately pressed as illustrated.



The DuoPEX Crimp System is simple and effective when executed in accordance with these joining procedures.

Ineffective crimp may occur if:

- The crimping tool has not been completely closed
- Crimping ring is pinched
- The pipe has been cut badly out of square
- The fitting has been double crimped

For more installation tips, pick up a copy of the DuoPEX Gas Manual and DuoPEX Water Manual from your nearest Reece Store, download a copy from www.auspex.com.au, or contact Customer Service: (03) 9770 3600 salesauspex@rmc.com.au

