

Dura Repair Clamps



The range is suitable for pipes 50mm through 300mm and is supplied in various lengths. The armour plate's span allows you an outside diameter operating range of up to 10mm. For the correct clamp selection refer to the sizing table below. Simply choose the type of pipe and size and match up with the Reece product code.

Pipe Size (DN)	Steel AS1074 (OD)	PVC White	PVC Blue	CICL (Ductile)	AC (FRC)
40mm	40mm 34284 S/S REPAIR CLAMP {45-51}	48mm 34284 S/S REPAIR CLAMP {45-51}			
50mm	60mm 1114200 S/S REPAIR CLAMP {59-67}	60mm 1114200 S/S REPAIR CLAMP {59-67}			
65mm	76mm 1114201 S/S REPAIR CLAMP {75-83}	75mm 1114201 S/S REPAIR CLAMP {75-83}			
80mm	89mm 1114202 S/S REPAIR CLAMP {85-95}	89mm 1114202 S/S REPAIR CLAMP {85-95}	96mm 1114203 S/S REPAIR CLAMP {95-104}	96mm 1114203 S/S REPAIR CLAMP {95-104}	96mm 1114203 S/S REPAIR CLAMP {95-104}
100mm	114mm 1114204 S/S REPAIR CLAMP {113-120}	114mm 1114204 S/S REPAIR CLAMP {113-120}	122mm 1114205 S/S REPAIR CLAMP {121-130}	122mm 1114205 S/S REPAIR CLAMP {121-130}	122mm 1114205 S/S REPAIR CLAMP {121-130}
150mm	168mm 1114213 S/S REPAIR CLAMP {167-176}	168mm 1114213 S/S REPAIR CLAMP {167-176}	177mm 1114207 S/S REPAIR CLAMP {174-183}	177mm 1114207 S/S REPAIR CLAMP {174-183}	177mm 1114207 S/S REPAIR CLAMP {174-183}
200mm	219mm 1114208 S/S REPAIR CLAMP {218-228}	225mm 1114208 S/S REPAIR CLAMP {218-228}	232mm 1114209 S/S REPAIR CLAMP {229-238}	232mm 1114209 S/S REPAIR CLAMP {229-238}	232mm 1114209 S/S REPAIR CLAMP {229-238}
250mm	273mm -	280mm -	286mm 1114211 S/S REPAIR CLAMP {281-290}	286mm 1114211 S/S REPAIR CLAMP {281-290}	286mm 1114211 S/S REPAIR CLAMP {281-290}
300mm	324mm -	315mm -	345mm 1114212 S/S REPAIR CLAMP {343-355}	345mm 1114212 S/S REPAIR CLAMP {343-355}	345mm 1114212 S/S REPAIR CLAMP {343-355}

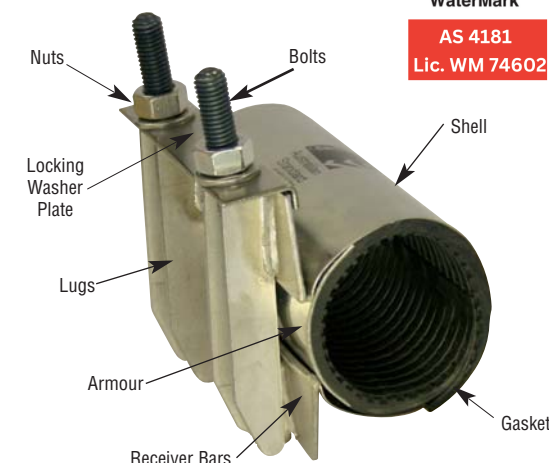
Specifications • Pressure Rating 1600 kPa • Stainless Steel Repair Clamps do not restrain axial pipe movement • Designed for use in underground applications
• Temperature Rating 0 - 60 Deg C • Manufactured to conform to WaterMark AS4181 standards



WaterMark

AS 4181
Lic. WM 74602

Locking Washer	Grade 316 Stainless steel. Locks into position for easy tightening of nuts.
Plate Lugs	Grade 316 Stainless steel MIG-welded to receiver bar and fully passivised after welding, with rounded leading edge.
Shell	Grade 316 Stainless steel. Fully passivised after welding.
Bolts	Grade 316 Stainless steel, thread-rolled and teflon coated. Bolts are MIG-welded to the receiver bar and fully passivised after welding.
Nuts/Washers	Grade 316 Stainless steel
Receiver Bars	Grade 316 Stainless steel TIG-welded to shell to form a strong fusion. Fully passivised after welding.
Gasket	Nitrile rubber for use with gas, water and petrochemicals. Specially formulated for use with drinking water and incorporating antioxidant agents to increase shelf life.
Armour	Heavy gauge Grade 316 Stainless steel vulcanized into the gasket at the time of moulding.



Dura Half Clamps



Used for the repair of pin holes in smaller diameter pipes the Dura Half Clamps provide an easy and cost effective solution. Available in sizes 5mm through 80mm in lengths of 80mm & 150mm for use on Galvanised pipe. • Pressure Rating 1600 kPa • Temperature Rating 0 - 60 Deg C • Designed for use in underground applications

	P/C length 80mm	P/C length 150mm
DURA H/CIRCLE CLAMP 15mm	1114215	1114225
DURA H/CIRCLE CLAMP 20mm	1114216	1114226
DURA H/CIRCLE CLAMP 25mm	1114217	1114227
DURA H/CIRCLE CLAMP 32mm	1114218	1114228
DURA H/CIRCLE CLAMP 40mm	1114219	1114229
DURA H/CIRCLE CLAMP 50mm	1114220	1114230
DURA H/CIRCLE CLAMP 65mm	1114221	1114231
DURA H/CIRCLE CLAMP 80mm	1114222	1114232
DURA H/CIRCLE CLAMP 100mm	1114223	1114233



Shell	Grade 316 Stainless Steel
Gasket	Nitrile gasket grid designed
Plate Lugs	Ductile Iron Dacromet coated
Bolts	Mild steel Dacromet coated
Nuts/Washers	Mild steel Dacromet coated

Dura Full Clamps



Dura Full Clamps are used for the repair of larger breaks in smaller diameter pipes, by providing a full circumference seal around the pipe. Available in sizes 15mm through 50mm in lengths of 80mm & 150mm. • Pressure Rating 1600 kPa • Temperature Rating 0 - 60 Deg C • Designed for use in underground applications

	P/CCU	P/CGAL
DURA F/CIRCLE CLAMP 15mm x 80mm	1114234	1114240
DURA F/CIRCLE CLAMP 20mm x 80mm	1114235	1114241
DURA F/CIRCLE CLAMP 25mm x 80mm	1114236	1114242
DURA F/CIRCLE CLAMP 32mm x 80mm	1114237	1114243
DURA F/CIRCLE CLAMP 40mm x 80mm	1114238	

Shell	Grade 316 Stainless Steel
Gasket	Nitrile gasket fitted with Grade 316 Stainless Steel armour plate
Plate Lugs	Ductile Iron Dacromet coated
Bolts	Mild steel Dacromet coated
Nuts/Washers	Mild steel Dacromet coated

